



Embedded Systems Design: A Unified Hardware/Software Introduction

Chapter 1: Introduction

Outline

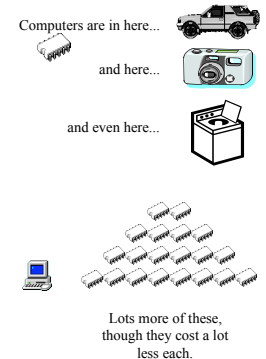
- Embedded systems overview
 - What are they?
- Design challenge – optimizing design metrics
- Technologies
 - Processor technologies
 - IC technologies
 - Design technologies

Embedded systems overview

- Computing systems are everywhere
- Most of us think of “desktop” computers
 - PC’s 
 - Laptops 
 - Mainframes
 - Servers
- But there’s another type of computing system
 - Far more common...

Embedded systems overview

- Embedded computing systems
 - Computing systems embedded within electronic devices
 - Hard to define. Nearly any computing system other than a desktop computer
 - Billions of units produced yearly, versus millions of desktop units
 - Perhaps 200 per household and per automobile



A “short list” of embedded systems

- Anti-lock brakes
- Auto-focus cameras
- Automatic teller machines
- Automatic toll systems
- Automatic transmission
- Avionic systems
- Battery chargers
- Camcorders
- Cell phones
- Cell-phone base stations
- Cordless phones
- Cruise control
- Curbside check-in systems
- Digital cameras
- Disk drives
- Electronic card readers
- Electronic instruments
- Electronic toys/games
- Factory control
- Fax machines
- Fingerprint identifiers
- Home security systems
- Life-support systems
- Medical testing systems
- Modems
- MPEG decoders
- Network cards
- Network switches/routers
- On-board navigation
- Pagers
- Photocopiers
- Point-of-sale systems
- Portable video games
- Printers
- Satellite phones
- Scanners
- Smart ovens/dishwashers
- Speech recognizers
- Stereo systems
- Teleconferencing systems
- Televisions
- Temperature controllers
- Theft tracking systems
- TV set-top boxes
- VCR's, DVD players
- Video game consoles
- Video phones
- Washers and dryers

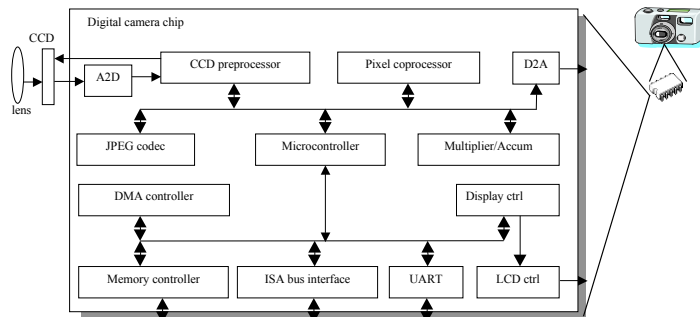


And the list goes on and on

Some common characteristics of embedded systems

- Single-functioned
 - Executes a single program, repeatedly
- Tightly-constrained
 - Low cost, low power, small, fast, etc.
- Reactive and real-time
 - Continually reacts to changes in the system’s environment
 - Must compute certain results in real-time without delay

An embedded system example -- a digital camera



- Single-functioned -- always a digital camera
- Tightly-constrained -- Low cost, low power, small, fast
- Reactive and real-time -- only to a small extent

Design challenge – optimizing design metrics

- Obvious design goal:
 - Construct an implementation with desired functionality
- Key design challenge:
 - Simultaneously optimize numerous design metrics
- Design metric
 - A measurable feature of a system’s implementation
 - Optimizing design metrics is a key challenge

Design challenge – optimizing design metrics

- Common metrics

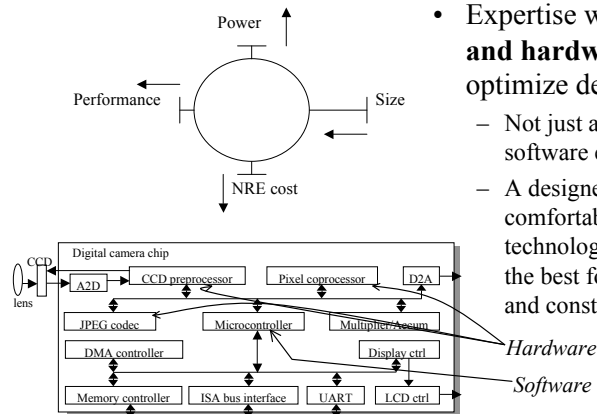
- **Unit cost:** the monetary cost of manufacturing each copy of the system, excluding NRE cost
- **NRE cost (Non-Recurring Engineering cost):** The one-time monetary cost of designing the system
- **Size:** the physical space required by the system
- **Performance:** the execution time or throughput of the system
- **Power:** the amount of power consumed by the system
- **Flexibility:** the ability to change the functionality of the system without incurring heavy NRE cost

Design challenge – optimizing design metrics

- Common metrics (continued)

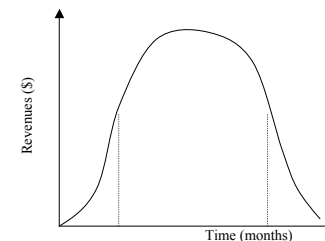
- **Time-to-prototype:** the time needed to build a working version of the system
- **Time-to-market:** the time required to develop a system to the point that it can be released and sold to customers
- **Maintainability:** the ability to modify the system after its initial release
- **Correctness, safety, many more**

Design metric competition -- improving one may worsen others



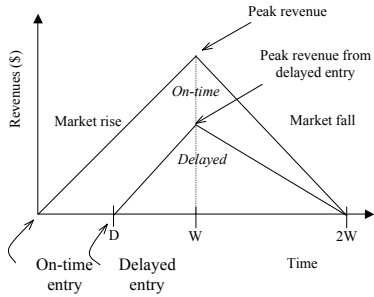
- Expertise with both **software and hardware** is needed to optimize design metrics
 - Not just a hardware or software expert, as is common
 - A designer must be comfortable with various technologies in order to choose the best for a given application and constraints

Time-to-market: a demanding design metric



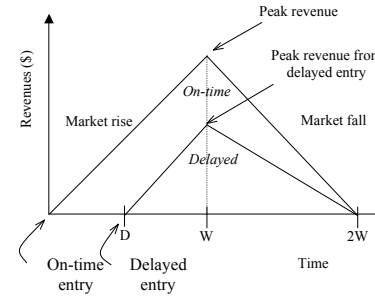
- Time required to develop a product to the point it can be sold to customers
- Market window
 - Period during which the product would have highest sales
- Average time-to-market constraint is about 8 months
- Delays can be costly

Losses due to delayed market entry



- Simplified revenue model
 - Product life = 2W, peak at W
 - Time of market entry defines a triangle, representing market penetration
 - Triangle area equals revenue
- Loss
 - The difference between the on-time and delayed triangle areas

Losses due to delayed market entry (cont.)



- Area = 1/2 * base * height
 - On-time = 1/2 * 2W * W
 - Delayed = 1/2 * (W-D+W)*(W-D)
- Percentage revenue loss
 - = ((on-time - delayed)/on-time)*100%
 - = (D(3W-D)/2W^2)*100%
- Try some examples
 - Lifetime 2W=52 wks, delay D=4 wks
 - $(4*(3*26-4)/2*26^2) = 22\%$
 - Lifetime 2W=52 wks, delay D=10 wks
 - $(10*(3*26-10)/2*26^2) = 50\%$
 - Delays are costly!

NRE and unit cost metrics

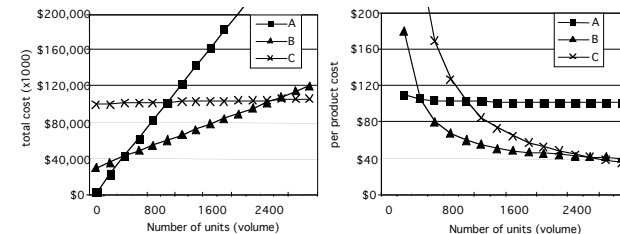
- Costs:
 - Unit cost: the monetary cost of manufacturing each copy of the system, excluding NRE cost
 - NRE cost (Non-Recurring Engineering cost): The one-time monetary cost of designing the system
 - $total\ cost = NRE\ cost + unit\ cost * \#\ of\ units$
 - $per\ product\ cost = total\ cost / \#\ of\ units$
 $= (NRE\ cost / \#\ of\ units) + unit\ cost$

- Example
 - NRE=\$2000, unit=\$100
 - For 10 units
 - total cost = \$2000 + 10*\$100 = \$3000
 - per-product cost = $\frac{\$2000}{10} + \$100 = \$300$

Amortizing NRE cost over the units results in an additional \$200 per unit

NRE and unit cost metrics

- Compare technologies by costs -- best depends on quantity
 - Technology A: NRE=\$2,000, unit=\$100
 - Technology B: NRE=\$30,000, unit=\$30
 - Technology C: NRE=\$100,000, unit=\$2



- But, must also consider time-to-market

The performance design metric

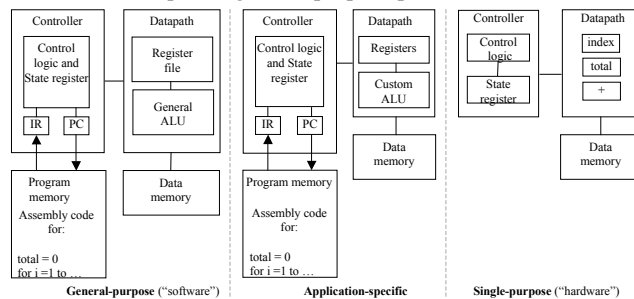
- Widely-used measure of system, widely-abused
 - Clock frequency, instructions per second – not good measures
 - Digital camera example – a user cares about how fast it processes images, not clock speed or instructions per second
- Latency (response time)
 - Time between task start and end
 - e.g., Camera’s A and B process images in 0.25 seconds
- Throughput
 - Tasks per second, e.g. Camera A processes 4 images per second
 - Throughput can be more than latency seems to imply due to concurrency, e.g. Camera B may process 8 images per second (by capturing a new image while previous image is being stored).
- *Speedup* of B over S = B’s performance / A’s performance
 - Throughput speedup = $8/4 = 2$

Three key embedded system technologies

- Technology
 - A manner of accomplishing a task, especially using technical processes, methods, or knowledge
- Three key technologies for embedded systems
 - Processor technology
 - IC technology
 - Design technology

Processor technology

- The architecture of the computation engine used to implement a system’s desired functionality
- Processor does not have to be programmable
 - “Processor” *not* equal to general-purpose processor



General Purpose vs. Special Purpose

- Standard tradeoff



Amazing to think this came from wolves



Oct. 14, 2002, Cincinnati, Ohio -- physician at Cincinnati Children's Hospital Medical Center report duct tape effective at treating warts.

Processor technology

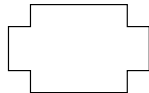
- Processors vary in their customization for the problem at hand



```
total = 0
for i = 1 to N loop
  total += M[i]
end loop
```



General-purpose processor



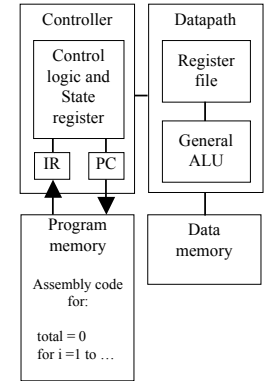
Application-specific processor



Single-purpose processor

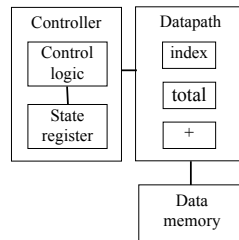
General-purpose processors

- Programmable device used in a variety of applications
 - Also known as “microprocessor”
- Features
 - Program memory
 - General datapath with large register file and general ALU
- User benefits
 - Low time-to-market and NRE costs
 - High flexibility
- “Pentium” the most well-known, but there are hundreds of others



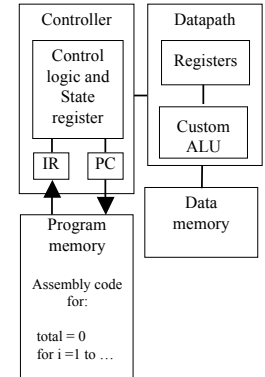
Single-purpose processors

- Digital circuit designed to execute exactly one program
 - a.k.a. coprocessor, accelerator or peripheral
- Features
 - Contains only the components needed to execute a single program
 - No program memory
- Benefits
 - Fast
 - Low power
 - Small size



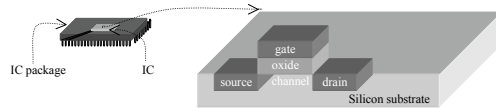
Application-specific processors

- Programmable processor optimized for a particular class of applications having common characteristics
 - Compromise between general-purpose and single-purpose processors
- Features
 - Program memory
 - Optimized datapath
 - Special functional units
- Benefits
 - Some flexibility, good performance, size and power



IC technology

- The manner in which a digital (gate-level) implementation is mapped onto an IC
 - IC: Integrated circuit, or “chip”
 - IC technologies differ in their customization to a design
 - IC’s consist of numerous layers (perhaps 10 or more)
 - IC technologies differ with respect to who builds each layer and when
 - Bottom layer = transistors
 - Middle layer = logic components
 - Top layer = connect components with wires



IC technology

- Three types of IC technologies
 - Full-custom/VLSI
 - Semi-custom ASIC (gate array and standard cell)
 - PLD (Programmable Logic Device)

Full-custom/VLSI

- All layers are optimized for an embedded system’s particular digital implementation
 - Placing transistors
 - Sizing transistors
 - Routing wires
- Benefits
 - Excellent performance, small size, low power
- Drawbacks
 - High NRE cost (e.g., \$300k), long time-to-market

Semi-custom

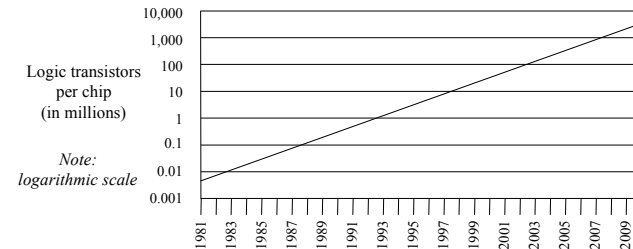
- Lower layers are fully or partially built
 - Designers are left with routing of wires and maybe placing some blocks
- Benefits
 - Good performance, good size, less NRE cost than a full-custom implementation (perhaps \$10k to \$100k)
- Drawbacks
 - Still require weeks to months to develop

PLD (Programmable Logic Device)

- All layers already exist
 - Designers can purchase an IC
 - Connections on the IC are either created or destroyed to implement desired functionality
 - Field-Programmable Gate Array (FPGA) very popular
- Benefits
 - Low NRE costs, almost instant IC availability
- Drawbacks
 - Bigger, expensive (perhaps \$30 per unit), power hungry, slower

Moore's law

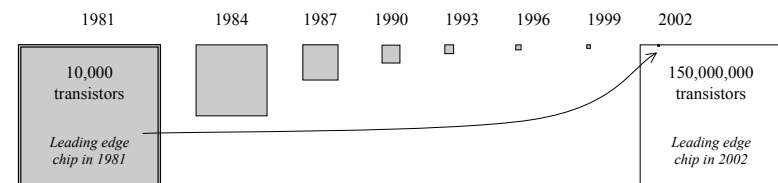
- The most important trend in embedded systems
 - Predicted in 1965 by Intel co-founder Gordon Moore
- IC transistor capacity has doubled roughly every 18 months for the past several decades***



Moore's law

- Wow
 - This growth rate is hard to imagine, most people underestimate
 - How many ancestors do you have from 20 generations ago
 - i.e., roughly how many people alive in the 1500's did it take to make you?
 - 2^{20} = more than 1 million people
 - (This underestimation is the key to pyramid schemes!)

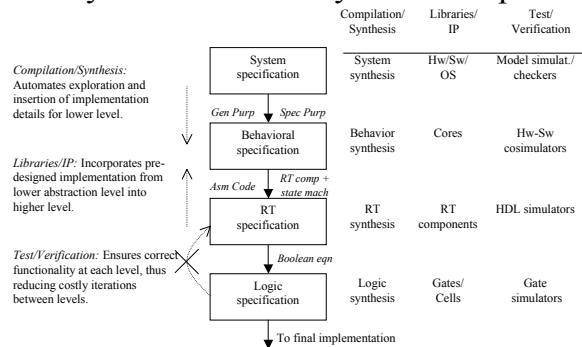
Graphical illustration of Moore's law



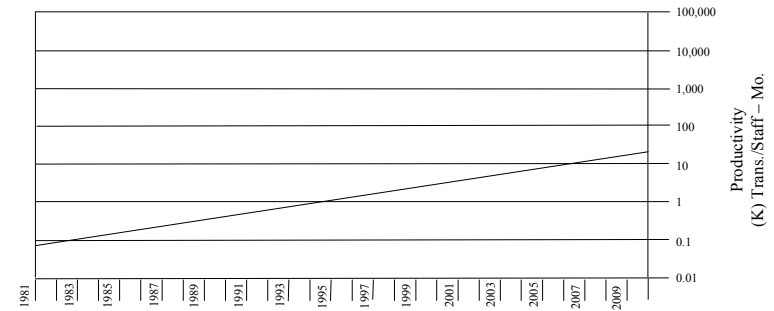
- Something that doubles frequently grows more quickly than most people realize!
 - A 2002 chip could hold about 15,000 1981 chips inside itself
 - Designers must work quickly to use all these transistors

Design Technology - Top Down Approach

- The manner in which we convert our concept of desired system functionality into an implementation



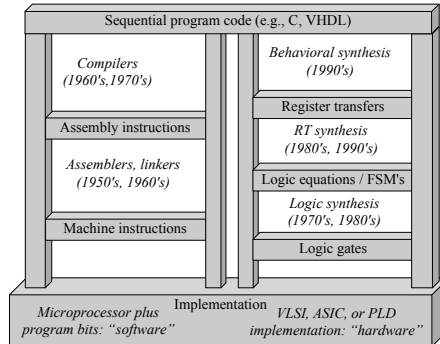
Design productivity exponential increase



- Exponential increase over the past few decades

The co-design ladder

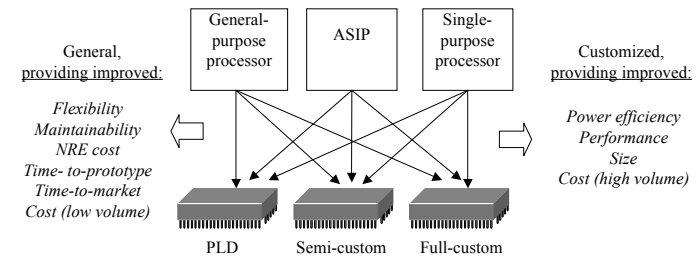
- In the past:
 - Hardware and software design technologies were very different
 - Recent maturation of synthesis enables a unified view of hardware and software
- Hardware/software “codesign”



The choice of hardware versus software for a particular function is simply a tradeoff among various design metrics, like performance, power, size, NRE cost, and especially flexibility; there is no fundamental difference between what hardware or software can implement.

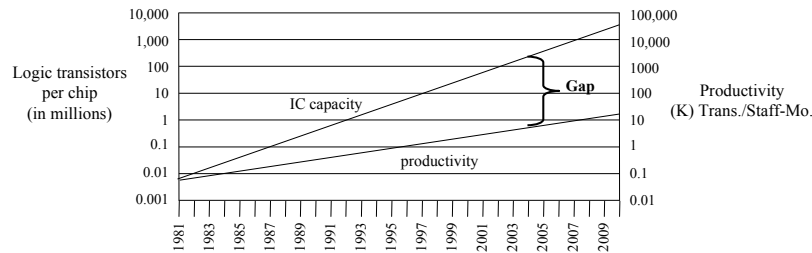
Independence of processor and IC technologies

- Basic tradeoff
 - General vs. custom
 - With respect to processor technology or IC technology
 - The two technologies are independent



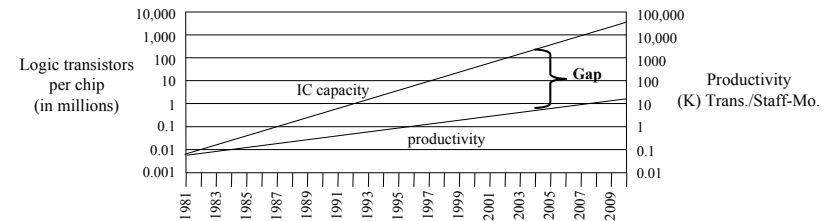
Design productivity gap

- While designer productivity has grown at an impressive rate over the past decades, the rate of improvement has not kept pace with chip capacity



Design productivity gap

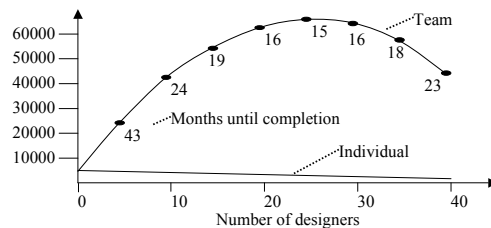
- 1981 leading edge chip required 100 designer months
 - 10,000 transistors / 100 transistors/month
- 2002 leading edge chip requires 30,000 designer months
 - 150,000,000 / 5000 transistors/month
- Designer cost increase from \$1M to \$300M - few products justify this cost



The mythical man-month

- The situation is even worse than the productivity gap indicates
- In theory, adding designers to team reduces project completion time
- In reality, productivity per designer decreases due to complexities of team management and communication
- In the software community, known as “the mythical man-month” (Brooks 1975)
- At some point, can actually lengthen project completion time! (“Too many cooks”)

- 1M transistors, 1 designer=5000 trans/month
- Each additional designer reduces for 100 trans/month
- So 2 designers produce 4900 trans/month each



Summary

- Embedded systems are everywhere
- Key challenge: optimization of design metrics
 - Design metrics compete with one another
- A unified view of hardware and software is necessary to improve productivity
- Three key technologies
 - Processor: general-purpose, application-specific, single-purpose
 - IC: Full-custom, semi-custom, PLD
 - Design: Compilation/synthesis, libraries/IP, test/verification